



**BUREAU
VERITAS**

CERTIFICATE

awarded to

SIA "KHL-COMPANY"

Dzērves iela 23-8, Liepāja, LV-3411, Latvija
Ezermalas iela 3, Liepāja, LV-3401, Latvija

Bureau Veritas Latvia certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

EN ISO 3834 – 3: 2006

"Quality requirements for fusion welding of metallic materials - Part 3: Standard quality requirements"; Bureau Veritas requirements for welding.

Certificate N°: **S1-355-17/101**

Audit reports N°: **LV/IND/17/15**

Original approval date: **08/12/2017**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Certificate issued on: **08/12/2017**

This certificate is valid until: **07/12/2020**

Made at: **Bureau Veritas Latvia,
Duntes street 17a, Riga, LV-1005, Latvia**

Member of the Board



Iveta Lazdiņa



ANNEX TO CERTIFICATE N° S1-355-17/101

Type of products: **Steel products and steel constructions**

Product Standards: **Customer specifications**

Parent Materials groups (according CEN ISO/TR 15608:2006):

group 1.1 & 1.2

Welding and allied processes (according to ISO 4063):

135 (MAG welding with solid wire electrode)

Welding position (according to ISO 6947):

PA, PB

Responsible welding co-ordinator:

Indulis Bērziņš (IWE)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

| | |
|---|--|
| Welders: | ISO 9606-1 |
| Welding coordination personnel: | ISO 14731 |
| Non-destructive testing personnel: | ISO 9712 |
| Welding procedure specifications: | ISO 15609-1 |
| Qualification of welding procedures: | ISO 15607; ISO 15614-1 |
| Post weld heat treatment (sub-contracted): | n/a |
| Inspection and testing during welding: | ISO 13916; ISO 1011-1, -2, -3 |
| Inspection and testing after welding (sub-contracted): | ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 3452; ISO 17640 |
| Calibration and validation of measuring, inspection and testing equipment (sub-contracted): | ISO 17662 |

On: **08/12/2017**

Made at: **Bureau Veritas Latvia,
Duntes street 17a, Riga, LV-1005, Latvia**

Member of the Board



Iveta Lazdiņa